Press 16 is a good example press

* Settings to change languages
* “Power button” to reset
* Breakdown tab see timeline of status changes
* Alert is not used
* Guide not used
* Dashboard shows overall status production
  + Max quantity based on order cycle time (Dotted line)
  + Target quantity is 85% of max possible (Solid line)
  + Displays scrap and rework count
  + Digital hour by hour graph
* Login not being used
* Packout can manually confirm kanban
* Scrap
  + Be sure to have the correct order selected!
  + Go through list and find the reason you are scrapping
  + Can increase by any number
  + Reflects back on dashboard
* Order list
  + Shows all open orders scheduled from logistics
  + Select the order based on the Shop Order number on side of Kanban
  + May get multiple orders of same part number
  + Select order -> Order info
    - Will show total number of containers
  + When starting order always select “V2” for now
    - Working to remove old existing ones which will remove prompt
  + Can select “start setup” for a tool change etc
    - Will automatically start order when sees the press make a part
  + If accidently closed wrong order can “Reopen Order” from list